

**Assembling instructions for
FIAT DUCATO / PEUGEOT BOXER / CITROEN JUMPER
revolving plates**

1) Loosen the screws securing the seat to its mounting. (The rear screw head is located inside the sliding guide). Move the seat forward or backward through the sliding guide to easily reach the screw.

NOTE: On the front side the screws can be fixed inside the guide or may be positioned on the front seat mounting, according to the version available. After having loosened the screw, it is however necessary to cut the metal angle bar connecting the sliding guide to the seat mounting.

On the guide front side make a MM 8.5 hole (if not already available) matching with the plate holes (i.e. distance between centers from rear hole to front hole).

2) Identify the mounting plate by checking the identification label on the front side. (PART NO. 0609100001/LG to be assembled on passenger side, PART NO. 0609100001/LP to be assembled on guide side)

NOTE: make sure that the hooking lever is always positioned towards cab inner side, also in case of right-hand steering vehicles.

Secure the plate to seat mounting by means of screws detailed at B (see on the back).

3) Secure the seat to the plate by means of screws detailed at C (see on the back).

NOTE: perform this operation by inserting the screws from the bottom and the self-locking nuts inside the sliding guide. Move the seat forward or backward through the sliding guide to tighten nuts with the screws more easily.

For a better tightening of these bolts, we recommend to slightly rotate plate and seat by pushing the hooking lever backward and simultaneously rotating the seat toward the cab's inside.

This procedure will enable you to reach the screw heads more easily.

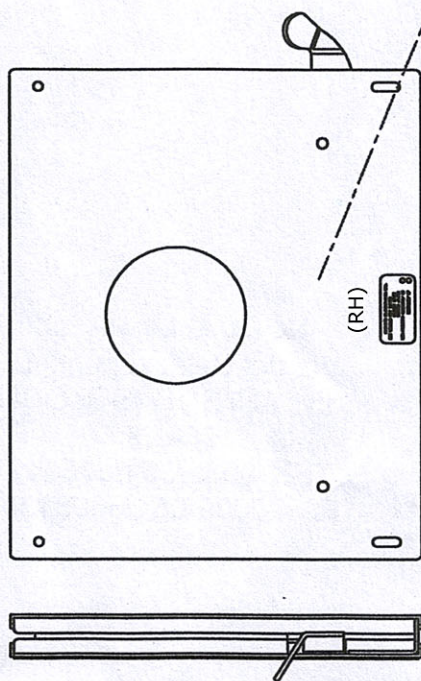
4) Once all bolts have been tightened, the seat is ready to be rotated.

The seat will be locked automatically through the hooking lever after being positioned in the driving position.

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ASSEMBLING INSTRUCTIONS

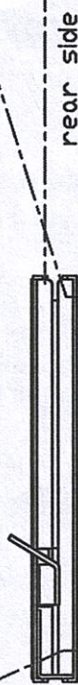
EXAMPLE - EARLY DUCATO



assemble to seat mounting by means of
8x16 cup-headed screws

assemble to seat mounting by means of
original screws + 8x24 washers

B >



8x24 washer + m8 self-locking nuts

assemble to the seat by means of 8x16
cup-headed screws

assemble to the seat by means of 8x16
cup-headed screws + 8x24 washers

C >



assembled revolving plate for FIAT DUCATO

guide seat

Outfit items :

- 1 RH plate
- 6 m8 self-locking nuts
- 6 8x16 cup-headed screws
- 6 8x24 washers
- 1 LH plate
- 6 m8 self-locking nuts
- 6 8x16 cup-headed screws
- 6 8x24 washers

UK note: Italian for Left / Right = Sinistra / Destra (S / D).
LH/RH is as in cab viewed as if driving. LHD / RHD is irrelevant.